

Pella® Lifestyle Series



#1 performing wood window and patio door
for the combination of energy, sound and value.¹

Aluminum-Clad Wood Windows & Patio Doors



Pella® Lifestyle Series

Black fixed casement windows with grilles-between-the-glass allow in an abundance of natural light.



Why You Can Trust Pella.

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Rated #1 by homeowners for innovation²

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

Rated #1 by homeowners for highest quality²

We make products specifically for you and your comfort with meticulous care and attention. Our wood craftsmen have been honing their skills, on average, for over 14 years – that's longer than it takes most to earn their PhD. And it doesn't stop there. Our product designs are tested to extremes, so you can trust them to perform. Doors are opened and closed 100,000 times, and double-hung and casement windows are tested at least 6,000 times.

#1 Limited Lifetime Warranty for wood windows and patio doors³

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our products with a limited lifetime warranty.⁴

¹ Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

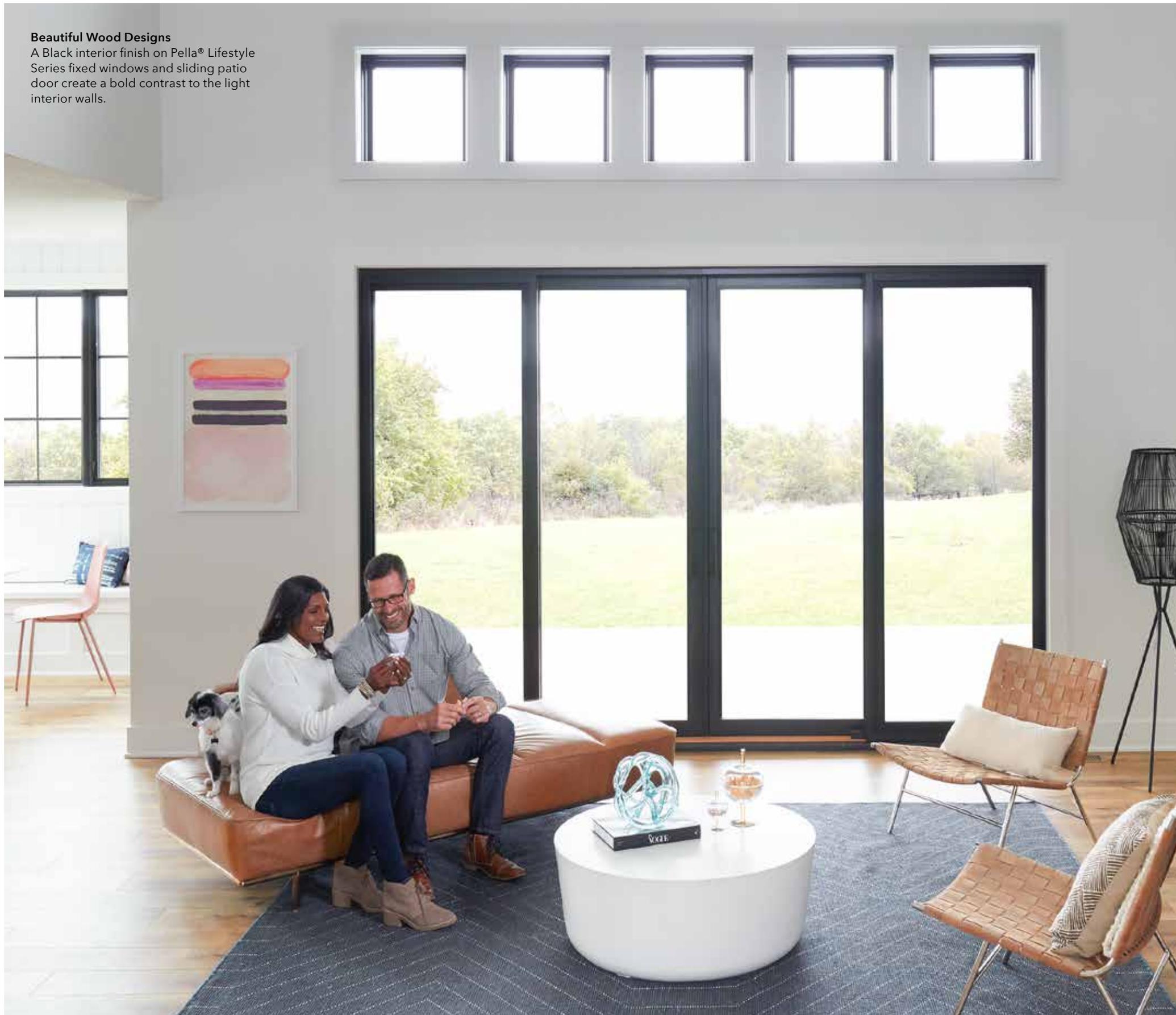
² Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2019.

³ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

⁴ See written warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

Beautiful Wood Designs

A Black interior finish on Pella® Lifestyle Series fixed windows and sliding patio door create a bold contrast to the light interior walls.



Why Choose Wood?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of the product line.

Exclusive Wood Protection.

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

Designed for Long-Lasting Durability.

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

Quality Exterior and Interior Finishes.

Aluminum-clad exteriors feature through-stile construction for exceptional durability and EnduraClad® finishes that resist chalking and fading. Interiors can be factory prefinished to save time. Finish is applied prior to final assembly and kiln-cured for a quality finish.

Solutions for Real Life

- Four optional performance packages
- Integrated blinds and shades for added privacy
- Backed by the #1 limited lifetime warranty for wood windows and patio doors¹



Why Choose Pella[®] Lifestyle Series?

Pella Lifestyle Series products are the #1 performing wood window and patio door for the combination of energy, sound and value.²

Style Flexibility.

No matter the style of your home, these beautiful wood windows and patio doors offer the most desired features and options. With your choice of three interior paint colors or seven interior stains, you have the flexibility to match other finishes throughout your home.

Redefining Performance.

Make your home more comfortable and help keep outside noises out and inside noises in. To make things easier, we've created performance packages to highlight what's most important to you. Upgrade from a dual- to a triple-pane glass design with the available packages to meet the unique needs of each room in your home.³

Room-by-Room Solutions.

Packed with 37 time-tested innovations, you can create solutions for your home, room-by-room. Choose optional integrated security sensors that come factory-installed to preserve the beauty and warranty of your windows and patio doors. Personalize with motorized integrated blinds and shades for added privacy and convenience.



#1 Limited Lifetime Warranty for Wood Windows and Patio Doors¹

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

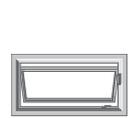
EnduraGuard[®] Wood Protection
Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew – as well as termite damage.

Exterior Aluminum Cladding
Exceptionally durable aluminum cladding with EnduraClad exterior finish helps protect windows and patio doors for years.

Insulating Glass Seal
A long-lasting insulating seal provides a clear view and exceptional energy efficiency.

Available in these window & patio door styles:

Special shapes also available.



Awning Window



Bay and Bow Windows



Casement Window



Double-Hung Window



Fixed Window



Sliding Patio Door



Hinged Patio Door

¹Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.

²Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

³Double-hung window available only with dual-pane glass.

Designed for Real Life.

The best limited lifetime warranty.¹

Pella wood products are covered by the best limited lifetime warranty for wood windows and patio doors.

Patented triple-pane design.

Pella's patented triple-pane glass design gets you products that provide excellent energy efficiency and sound reduction.

Superior energy efficiency.

Our patented triple-pane design helps make your home more comfortable. Available performance options deliver 79% more energy efficiency than standard single-pane windows.²



¹ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

² Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. Double-hung windows are not available with triple-pane glass. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

³ Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

⁴ Available on triple-pane products only.

⁵ The Quiet Mark Certification applies to select products only. For a complete list, visit <https://www.quietmark.com/products/search/pella-lifestyle-series-windows>



Noise reducing windows for a healthier home.

Varying glass thicknesses disrupt sound waves and help give you exceptional sound control. With available performance options, they cancel 52% more indoor and outdoor noise than standard single-pane windows.³

Increased privacy and security.

Integrated blinds and shades were intentionally designed to be accessible.⁴ They are tucked between panes of insulating glass and protected from dust, pets and little hands. Available manual or motorized with Pella Insynctive[®] technology.

Trusted innovations.

Pella[®] Lifestyle Series windows and patio doors with integrated blinds and shades have been recognized by Parents for Window Blind Safety and have been certified as Best for Kids. Certain triple-pane products with the Sound Package have been awarded the Quiet Mark Certification in recognition of outstanding acoustic performance – Pella is the first U.S. window manufacturer to be awarded this seal.⁵



Bright Natural Light

Double-hung windows and a hinged patio door in White allow natural light to stream into the home.



Colors & Finishes

Wood Type Wood species for complementing your home's interior.



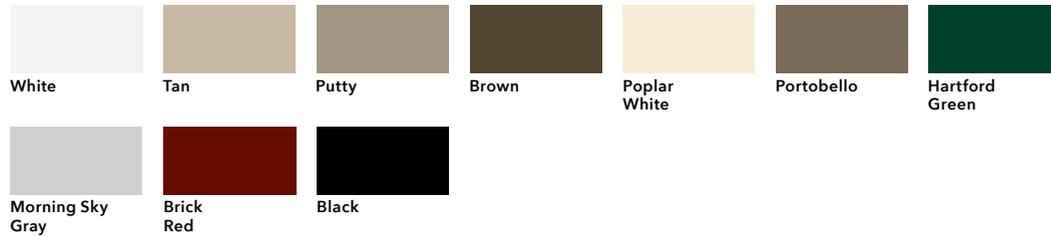
Pine

Prefinished Pine Interior Colors We can prefinish in your choice of three paint colors or seven stains. Unfinished or primed and ready-to-paint are also available.



Aluminum-Clad Exterior Colors Our low-maintenance EnduraClad® exterior finish resists fading and helps protect your windows and patio doors for years.

Dual- or triple-pane:



Triple-pane only:



Glass¹

InsulShield® Low-E Glass Advanced Low-E insulating dual- and triple-pane glass with argon²
 AdvancedComfort Low-E insulating dual- and triple-pane glass with argon²
 NaturalSun Low-E insulating dual- and triple-pane glass with argon²
 SunDefense™ Low-E insulating dual- and triple-pane glass with argon

Additional Glass Options Tempered glass available on dual- and triple-pane products
 Obscure and frosted obscure glass available on dual- and triple-pane products

¹Double-hung window available with dual-pane glass only.

²Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

Performance Packages

Packages To make things easier, we've created performance packages that highlight what's most important to you.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.¹ Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in your home.

All values below are averages compared with single-pane windows.



Performance

Improved energy efficiency and sound performance.

71% More Energy Efficient² + **34%** Noise Reduction³



Sound Control

Exceptional noise control for a quieter home.

52% Noise Reduction³



Energy Efficiency

Superior energy efficiency for a more comfortable home.

83% More Energy Efficient²



Ultimate Performance

The best combination of energy efficiency and noise control.

79% More Energy Efficient² + **52%** Noise Reduction³



Scan the QR code with your smartphone camera to learn more about how each performance package can benefit your home.

¹Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glazing thickness glass. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

²Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

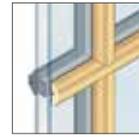
³Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

Grilles

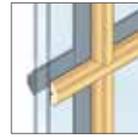
Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

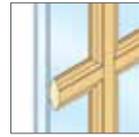
Dual-Pane:



Simulated-Divided-Light with Spacer 7/8"



Simulated-Divided-Light without Spacer 7/8"

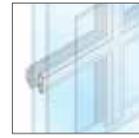


Roomside Removable Grilles 3/4"¹



Aluminum Grilles-Between-the-Glass 3/4"¹

Triple-Pane:



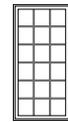
Simulated-Divided-Light with Aluminum Contoured Grilles-Between-the-Glass 3/4"¹



Aluminum Grilles-Between-The-Glass 3/4"¹

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.



Traditional



9-Lite Prairie



Top Row



Cross



Custom

Screens²

Rolscreen[®]

Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows and sliding patio doors.

Flat

InView™ screens are clearer than conventional screens and come standard. Vivid View[®] screens offer the sharpest view and are optional.

Added Peace of Mind

Integrated Security Sensors

Optional integrated security sensors with time-tested wireless technology are built-in and tucked away, out of sight, to preserve the beauty of your Pella windows and doors. Monitor windows and doors while at home or away with the Pella Insynctive App or with most existing security systems.³ Learn more at pella.com/insynctive.

¹Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

²Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

³Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

Integrated Blinds & Shades

Integrated Blinds^{*}

Raise blinds up for an unobstructed view or tilt to let in just the right amount of light. Our best integrated and accessible blinds are available manual or motorized with Pella Insynctive[®] technology.



White



Poplar White



Bisque



Golden



Mocha



Storm



Black

Integrated Shades^{*}

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street. Integrated and accessible shades are available manual or motorized with Pella Insynctive technology.

Light-Filtering:



White



Maize



Silver

Room-Darkening:



Cotton



Bamboo



Ash

Window Hardware

Essential Collection

Our most popular design with finishes to suit every style.



Fold-Away Crank



Cam-Action Lock

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel

Patio Door Hardware

Essential Collection

Elevate your style and transform your home with elegant selections.



Hinged Patio Door Handle



Sliding Patio Door Handle

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel

^{*}Available on triple-pane products only.

Let's Go Shopping

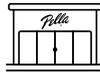
Whether you are in a showroom or at home, Pella has the tools and expertise you need to make the right decision – and make it with greater ease.



Your Pella Representative

Free In-Home Consultation

Get inspired from the comfort of your own home. Schedule a free in-home consultation and a Pella Design Expert will come to you. They'll help you find the right product for your home and budget and provide measurements and a free quote.



Discover Pella Experience Centers

Want to see products in person? Visit a Pella Experience Center to work with a dedicated window and door expert. They will curate products to perfectly complement your life and project. Touch products in person and see the latest innovations.



Visit Pella.com

Start from the comfort of your own home. Explore the possibilities online to match your home and personal style, and improve your home's curb appeal. Discover the innovations, features and options that make Pella® windows and doors an exceptional addition to your home.



The confidence of a strong warranty.

Pella® Lifestyle Series products are backed by the best limited lifetime warranty for wood windows and patio doors.* See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

Want to learn more? Call us at 833-44-PELLA or visit pella.com

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